



**2002
Dimension One Spas
& @Home Hot Tubs
Planning Guide
& Installation Manual**



DIMENSION ONE SPASSM
HOME HYDROTHERAPY

Dimension One Spas and @Home Hot Tubs
Planning Guide and Installation Manual

Table of Contents

PRE-PURCHASE DECISIONS.....	1
BEFORE DELIVERY	1
<i>Typical Installation Site.....</i>	<i>1</i>
SITE ACCESS.....	2
COVER	2
INSTALLATION	3
ELECTRICAL HOOK UP INSTRUCTIONS	3
<i>Dimension One Spas Inc.....</i>	<i>3</i>
<i>@Home Hot Tubs.....</i>	<i>4</i>
<i>Electrical Requirements Chart for D 1 Hot Tubs</i>	<i>5</i>
<i>Electrical Requirements Chart for @ Home Hot Tubs.....</i>	<i>6</i>
INSTALLATION CHECK LIST	6
ABOUT SMART HEAT.....	6
MAINTENANCE	7
DRAINING YOUR HOT TUB.....	7
CLEANING YOUR FILTER.....	7
LIGHT BULB REPLACEMENT.....	7
CARING FOR YOUR HOT TUB COVER.....	7
HOT TUB SPECIFICATIONS.....	7
SPECIFICATIONS FOR DIMENSION ONE SPAS	7
<i>Arena.....</i>	<i>8</i>
<i>Aurora II.....</i>	<i>9</i>
<i>Aurora HP.....</i>	<i>10</i>
<i>Aurora XLT.....</i>	<i>11</i>
<i>Caliente.....</i>	<i>12</i>
<i>Caliente HP.....</i>	<i>13</i>
<i>Californian.....</i>	<i>14</i>
<i>Chairman.....</i>	<i>15</i>
<i>Chairman II.....</i>	<i>16</i>
<i>Diplomat.....</i>	<i>17</i>
<i>Nautilus</i>	<i>18</i>
<i>Triad.....</i>	<i>19</i>
<i>Triad II.....</i>	<i>20</i>
SPECIFICATIONS FOR @HOME HOT TUBS.....	21
<i>Companion HP.....</i>	<i>21</i>
<i>Cove.....</i>	<i>22</i>
<i>Cove HP.....</i>	<i>23</i>
<i>Dream.....</i>	<i>24</i>
<i>Dream HP.....</i>	<i>25</i>
<i>Sojourn HP.....</i>	<i>26</i>
WIRING DIAGRAMS.....	27
DIMENSION ONE SPAS	27
@ HOME HOT TUBS	28
SPA INFORMATION	30
<i>My Spa.....</i>	<i>30</i>
<i>Dealer Information:.....</i>	<i>30</i>
<i>Dimension One Spas Inc. Information.....</i>	<i>30</i>

Dimension One Spas and @Home Hot Tubs
Planning Guide and Installation Manual

Pre-Purchase Decisions

Before Delivery

Before attempting to install or use your hot tub, please read these instructions thoroughly, and carefully view the video owner's manual for your Dimension One hot tub! Because your hot tub is completely self-contained, you can install it just about anywhere you wish . . . on a deck, patio or even indoors. Just be sure to position it above ground, in an area with good drainage and on a level surface that fully contacts the bottom of the hot tub.



Typical Installation Site

A concrete slab is best, but not required. You may choose to install it on a wood deck or bricks. If you choose to install your hot tub on a raised deck or indoors, we suggest you contact a structural engineer to confirm the surface will hold a hot tub filled with water. Settlement of your deck or slab may result in damage to the hot tub, which is not covered by warranty. (See the [Hot Tub Specifications](#) section for details on your spa.) Wherever you plan to install your hot tub, be sure the surface is flat and solid. Locate your hot tub so that the equipment is above grade and not subject to flooding. Water should always drain away from the hot tub. If you are placing your hot tub next to an obstacle, such as a fence or wall, be sure that you place the hot tub with the topside primary control panel facing forward for easy equipment access. Locate the vents on the drawing of your particular Dimension One hot tub. This is where cool air will enter and warm air will escape during hot tub operation. Please ensure that these areas are always free of obstructions. Also, allow additional space around the hot tub for any accessories you may have purchased - for example an E-Z Lifter® spa cover lift, steps, or a gazebo. Check with your dealer on these additional space requirements.



In most cities and counties, permits are required for the installation of electrical circuits or the construction of exterior structures such as decks and gazebos. Some communities have also adopted residential barrier codes that may require fencing and/or self-closing gates on the property to prevent unsupervised access to a hot tub by young children.



If you install the spa or hot tub indoors, the surrounding area should be waterproof or water resistant. Water may be splashed out during normal usage and when entering or exiting the spa. Dimension One Spas is not responsible for any water damage to any indoor location for any reason.

Dimension One and @Home hot tubs are equipped with a locking cover that meets or exceeds the "Standard for Safety Covers," but is not an adequate safety measure to prevent unsupervised entry. Please check with your local Building Permit Office that can inform you on any special requirements needed for installation of your electrical, decking or required barriers. Your local dealer may also provide you with information on local building and electrical codes.

Site Access

Please refer to the drawings on pages 7 - 26 for the specifications and appropriate measurements for your hot tub model. You will need the measurements of your hot tub in order to determine the clearance needed for delivery. **CAUTION:** DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA. Your hot tub will probably be delivered on a dolly or cart. The additional distance from the ground to the dolly or cart must also be included in your measurements for vertical clearance. Also, take into consideration that if your hot tub must be transported up-hill or taken upstairs, you may need additional clearance or assistance. Be sure to remove obstacles such as gates, planters, or items attached to the house. The point of entry must be clear of air conditioning units, heating units, meters, electrical boxes, etc. It is best that your dealer pre-inspect the installation site and determine the best way to deliver your hot tub. In rare cases, a crane must be brought in to assist in an installation. Your Dimension One dealer will supervise this for you. Here is a list of some of the most common installation hazards in planning your route:

- Gates
- Fences
- Eaves
- Gutters
- Air Conditioners
- Heaters
- Hose Bibs
- Bushes
- Overhanging Branches
- Steps
- 90° Turns

Cover

The cover supplied with your hot tub is constructed of the highest quality materials and is equipped with quick-release keyed buckle locks that meet standards set by American Standards for Testing and Measurement (ASTM). When the hot tub is not in use, it is recommended that the cover locks always be utilized to discourage unsupervised use and to minimize heat loss. When installing the cover on your hot tub, be sure it is facing the correct direction. When standing in front of the topside primary control panel, the center seam or hinge should run horizontally. You should be able to lift the handle of the cover and see the hot tub control panel. Allow 18 inches of extra space on the backside of the hot tub where the optional E-Z Lifter® will rest in its upright, open position.



Installation

Electrical Hook Up Instructions

Dimension One Spas Inc.



Do not turn on electrical power to your hot tub until told to do so later in this manual.

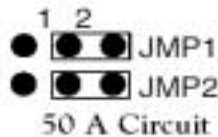
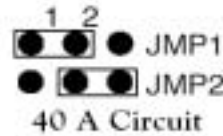
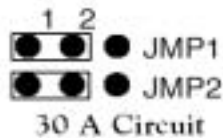
Have a licensed electrician run the required 240 volt power line to the hot tub installation site. The power inlet connection is located in the pedestal on the left side of the hot tub, approximately 25" from the front. This connection is designed to mate with a Carlon 1" conduit body Type LB, Access Fitting E986F or any 1" female PVC conduit fitting. The manufacturer's label lists the power requirements for your hot tub. **We recommend that only a licensed and bonded electrician do the initial hot tub hook-up.**



This unit requires a GFCI (Ground Fault Circuit Interrupter). We have provided an enclosed instructional flyer for a licensed electrician. A "line of sight" service disconnect must be located where visible from the hot tub, not less than 5 feet from the hot tub and not to exceed 50 feet from the hot tub. This requirement may be filled with the GFCI sub-panel. **All supply wire to be rated minimum 90°C.**

To hook-up your hot tub, follow these instructions:

1. Remove the screws holding the equipment access panel to the front of the hot tub cabinet and set the panel aside.
2. Loosen the four screws located on the front of the black equipment control box and remove the door from the control box to allow access to the four wire connection terminal block.
3. Attach 1" rigid non-metallic conduit to the conduit nipple located in the pedestal base on the side of the hot tub and run required conductors through the conduit to the equipment control box.
4. Connect the four wires to the equipment system terminal block (TB1) as indicated on the wiring diagram in the back of this manual.
5. Configure jumpers 1 and 2 on the upper right corner of the PC Board to match the circuit size being used for your hot tub. Use the appropriate Electrical Requirements Chart on the following page(s) for the proper wire size. The chart below shows the correct settings.



@Home Hot Tubs



Do not turn on electrical power to your hot tub until told to do so later in this manual.

Have a licensed electrician run the required 120/240 volt power line to the hot tub installation site. The power inlet connection is located in the pedestal on the left side of the hot tub, approximately 25" from the front. This connection is designed to mate with a Carlon 1" conduit body Type LB, Access Fitting E986F or any 1" female PVC conduit fitting. The manufacturer's label lists the power requirements for your hot tub. **We recommend that only a licensed and bonded electrician do the initial hot tub hook-up.**



This unit requires a GFCI (Ground Fault Circuit Interrupter). We have provided an enclosed instructional flyer for a licensed electrician. A "line of sight" service disconnect must be located where visible from the hot tub, not less than 5 feet from the hot tub and not to exceed 50 feet from the hot tub. This requirement may be filled with the GFCI sub-panel. **All supply wire to be rated minimum 90°C.**

To hook-up your hot tub, follow these instructions:

1. Remove the screws holding the equipment access panel to the front of the hot tub cabinet and set the panel aside.
2. Loosen the two screws located on the front of the blue equipment control box and raise the door on the control box on its hinges to allow access to the four wire connection terminal block.
3. Attach 1" rigid non-metallic conduit to the conduit nipple located in the pedestal base on the side of the hot tub and run required conductors through the conduit to the equipment control box.
4. Connect the four/three wires to the equipment system terminal block (TB1) as indicated on the wiring diagram in the back of this manual.
5. Configure jumpers 1 and 2 on the upper right corner of the PC Board to match the circuit size being used for your hot tub. Use the appropriate Electrical Requirements Chart on the following page(s) for the proper wire size. The chart below shows the correct settings.



Electrical Requirements Chart for D 1 Hot Tubs

Model	Power	Branch Circuit	Circuit Protection	Wire Gauge
Arena	240V, 30A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Aurora II	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Aurora HP	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 30A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Aurora XLT	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Caliente	240V, 40A	3 wire + ground	40A	#6 AWG
	240V, 30A	3 wire + ground	30A	#8 AWG
Caliente HP	240V, 50A	3 wire + ground	50A	#6 AWG
	240V, 40A	3 wire + ground	40A	#6 AWG
	240V, 30A	3 wire + ground	30A	#8 AWG
Californian	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Chairman	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Chairman II	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Diplomat	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Nautilus	240V, 38A	3 wire + ground	50A	#6 AWG
	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Triad	240V, 30A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Triad II	240V, 30A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG

Electrical Requirements Chart for @ Home Hot Tubs

Model	Power	Branch Circuit	Circuit Protection	Wire Gauge
Companion HP	240V, 24A	3 wire + ground	30A	#8 AWG
Cove	240V, 29A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
	120V, 12A	3 wire + ground*	15A	#12AWG
Cove HP	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Dream	240V, 24A	3 wire + ground	30A	#8 AWG
Dream HP	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG
Sojern HP	240V, 32A	3 wire + ground	40A	#6 AWG
	240V, 24A	3 wire + ground	30A	#8 AWG

*A GFCI protected cord is required (P/N 1560-09)

The power inlet connection is located in the pedestal on the left side of the hot tub, approximately 25" from the front. The front of the hot tub is the section that includes the topside, primary control panel.

Installation Check List

Please review these items when your hot tub is installed:

- | | |
|---|---|
| <ul style="list-style-type: none"> <input type="checkbox"/> Owner's Manual <input type="checkbox"/> Hot Tub Cover <input type="checkbox"/> Locks on Hot Tub and Cover <input type="checkbox"/> Cabinet Care <input type="checkbox"/> Filter Use, Removal and Cleaning <input type="checkbox"/> GFCI Location <input type="checkbox"/> Electrical Disconnect Location <input type="checkbox"/> How to Fill and Drain Hot tub <input type="checkbox"/> How to Use the Topside Primary Control <input type="checkbox"/> Instructions for your Ultra Pure Water Management System, CrystalZone[®], or CD ClearZone[™] Ozone Generators & Water Management Systems | <ul style="list-style-type: none"> <input type="checkbox"/> Drain Valve and Hose Bib <input type="checkbox"/> Changing Light Lens Cap <input type="checkbox"/> Selector Valve Control <input type="checkbox"/> Adjusting/Interchanging Jets <input type="checkbox"/> Adjusting the NeckFlex[™] Jet Pillow and Interchangeable Jets <input type="checkbox"/> Water Care Guide <input type="checkbox"/> Automatic Bromine Feeder (Optional) <input type="checkbox"/> The Use of the Optional PureVision[™] Cartridges |
|---|---|

Please check these items before you fill your hot tub with water:

About Smart Heat

Smart Heat (available only on Dimension One Hot Tubs) provides maximum heat recovery using the amperage that you have available. Through computerized load sharing, the system automatically recognizes the temperature differential and the number of jet pumps in use, compares it with the available power and adjusts the heater to maximize heater output.

Maintenance

Draining Your Hot Tub

Locate the hose bib at the bottom of the hot tub, on the pedestal, to the left of the equipment compartment on Dimension One hot tubs, and to the right on @Home hot tubs. This is where you can hook-up your hose for hot tub draining.

Cleaning Your Filter

Your hot tub is equipped with one or two top access filter cartridges. For optimum performance and water quality, we recommend that you clean the filters every month. Before you fill your hot tub, practice removing and reinstalling a filter cartridge.



The EZ Lock Filter does *not* require excessive force to remove or install. "Finger-tip" pressure is all that is needed.

Light Bulb Replacement

Notice the location of the light. To change the bulb, drain hot tub below the level of the light and unscrew the light cover using the special tool provided in the owner's manual packet.



Never try to remove the light housing cover without the special tool.

Caring For Your Hot Tub Cover

The thermal cover for your hot tub is an extremely durable foam insulated product. See the manufacturer's literature for proper cleaning instructions. When the hot tub is not in use, it is recommended that the cover locks always be utilized to discourage unsupervised use and to minimize heat loss.

Hot Tub Specifications

The following section of this manual provides detailed information on both Dimension One and @Home hot tubs. Dimension One hot tubs are listed first, alphabetically by model, followed by @Home hot tubs in the same order.

Specifications for Dimension One Spas

These specifications include:

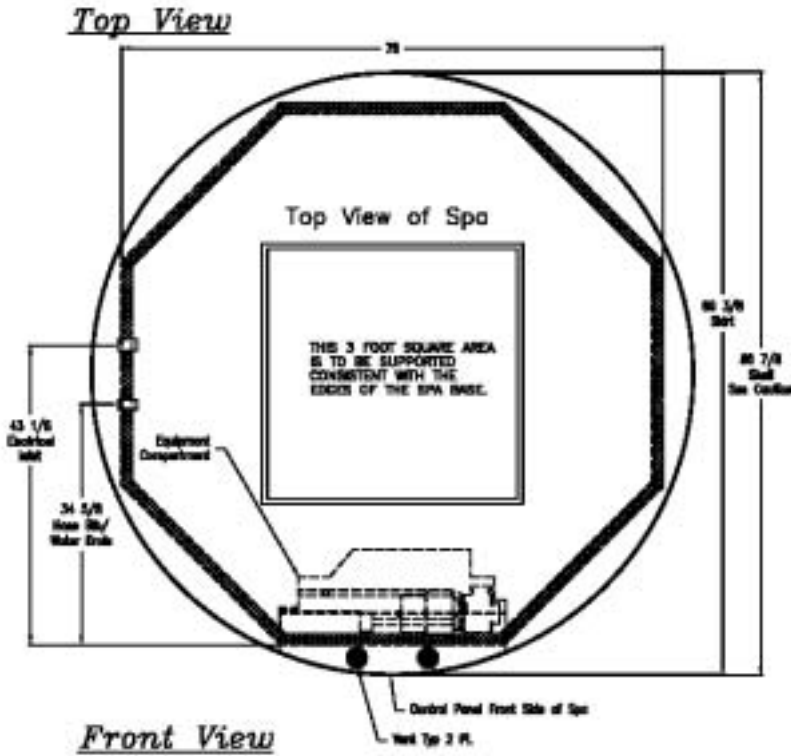
- spa shape,
- dimensions,
- electrical requirements,
- water capacity,
- type and number of Hydrotherapy Jets,
- weight,
- type of Water Management System,
- number and type of pumps,
- type of skirt,
- type and number of controls

Arena

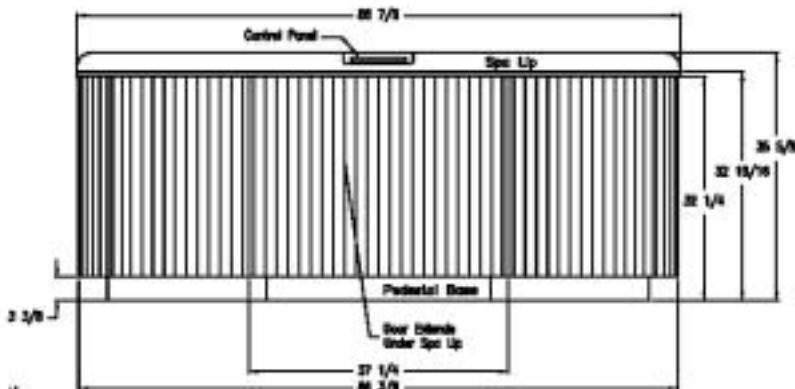


DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Arena



Front View



Spa Specifications

Shape	Round
Length	66 7/8"
Width	66 7/8"
Height	36 5/8"
Corner Radii	N/A
Callonage	400
Capacity	7+
Dry Weight	500
Full Weight	3620
Pump Brand	HydraWax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	One/Dual
Light	1
Control System	MSPA-1 Micro-Range
Upper Control	Programmable Digital
Auxiliary Upper Control	No
Programmable	Yes
Heater	FastFlo
Voltage	240
Amperage	40/30
GFCI Code	No
Thermostat	Electronic
Skirt	Wood
Poly Floor	Yes
Gate Valves	2
Valve	1
Plumb Systems	2
Chairs	2+Floor
Skimmer	8" Weir
VCR Jet Air Adjustable	2
VCR Jet - Rotator	6
Mini Directional in NFJ	0
VCR Mini Directional	2
VCR Mini Rotator	2
Ozone	2
Typhoon Jet	2
Total Jets	10
Filter	75
Ultra Pure System	No
Laing Ready	Yes
Pillows	0
NeckFlow Jet	0
Dynamic Massage Sequencer w/ control panel	No

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

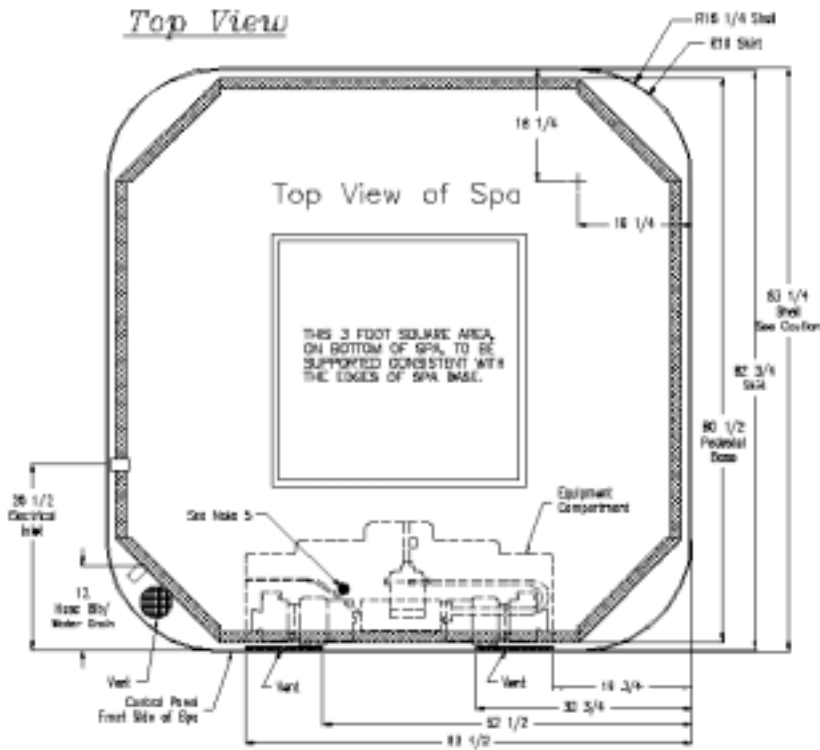
1. Subject to change without notice.
2. Engineering spaces may differ slightly from brochures.
3. For E-2 After installation allow 15" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Aurora II



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

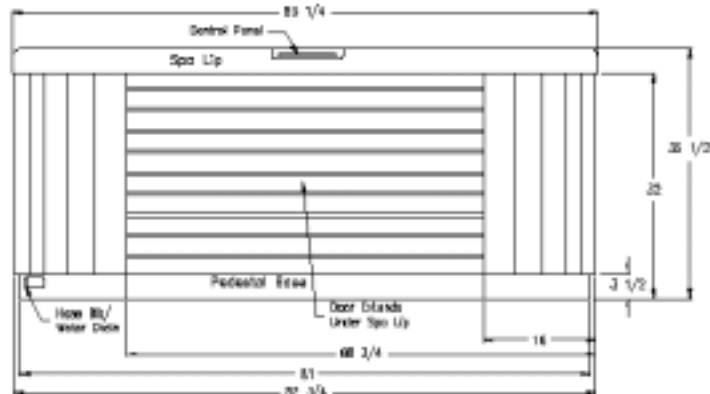
2002 Aurora II



Spa Specifications

Shape	Octagon
Depth	83 1/4"
Width	83 1/4"
Height	36 1/2"
Control Panel	15"
Galvanneal	300
Capacity	54
Dry Weight	510
Full Weight	3100
Pump Load	Hydrojet by Side-Flow
Water Jets	4.0 hp
# Filtration Speed	Two/High
Light	1
Control System	MPA-1 by Digital
Upper Control	SoftKey Message Center
Accessory Upper Control	Yes
Filtration	Yes
HotJet	FastFlow
HotJet	1-6.4 hp
Voltage	240
Amperage	50/40/30
GFCI Code	Be
Thermostat	Electronic
Skirt	Wood/J Synthetic
Felt Floor	Yes
Date Valve	6
Valve	1
Filter System	3
Diode	407.601
Switcher	6" One 2
VCR Jet - Airflow	3
VCR Jet - Rotation	3
Water Distribution	MPJ
VCR Jet - Direction	2
VCR Jet - Direction	6
VCR Jet - Rotation	2
Crane	1
Typical Jet	1
Typical Jet	20
Filter	2.3.7.6
Ultra Flow System	Yes
Ultra Flow	Yes
Filter	3
Backflow Jet	1
Dynaloc Massage Sequencer w/Control Panel	Be

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 Ultra installation allow 12" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power lines in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the inside Compartment out).

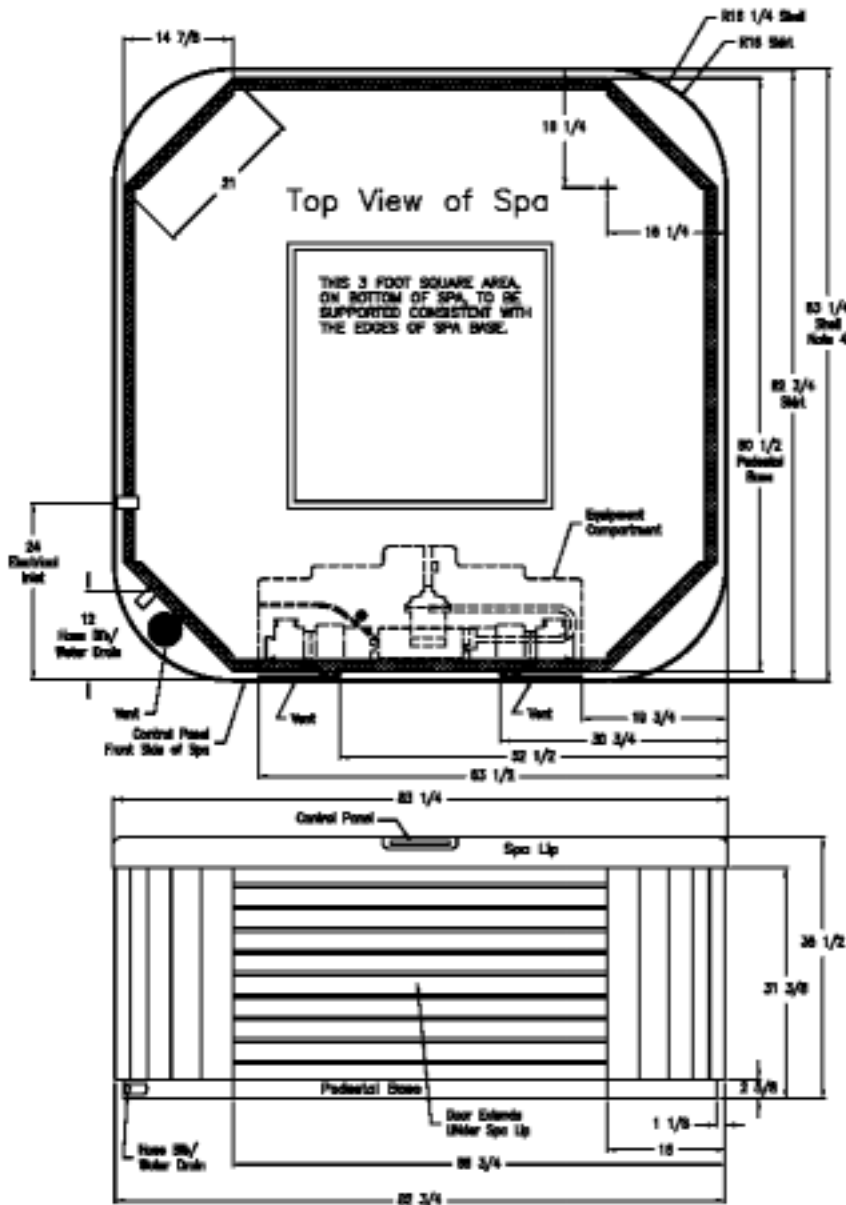
Aurora HP



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.



2002 Aurora HP



Spa Specifications

Shape	Square
Length	83 1/4"
Width	83 1/4"
Height	35 1/2"
Corner Radii	16"
Gallageage	200
Capacity	5+
Dry Weight	670
Full Weight	3100
Pump Brand	HydroMax by Sta-Rite
Motor Size	3.0 Hp
# Pump/Speed	Two/Dual
Light	1
Control System	MSPA-1 Mid-Range
Upper Control	Programmable
Auxiliary Upper Control	No
Programmable	Yes
Heater	1999 FastFlow
Voltage	1 - 6 kW
Amperage	240
GFCI Code	504030
Thermostat	No
Skirt Panel	Electronic
Poly Floor	Horizontal
Gate Valves	Yes
Valve	4
Plumb Systems	0
Drains	4+Floor
Glimmer	8" West
VCR Jet-Air Adjustable	2
VCR Jet - Rotator	6
Mini Directional in MP-2	0
VCR Mini Directional	11
VCR Mini Rotator	2
Non-Adjustable Euro-Jet	2
Come	2
Typhoon Jet	1
Total Jets	20
Filter	75
Ultra Pure System	No
Lasing Ready	Yes
Pillows	3
NeckFlex Jet	0

NOTES:

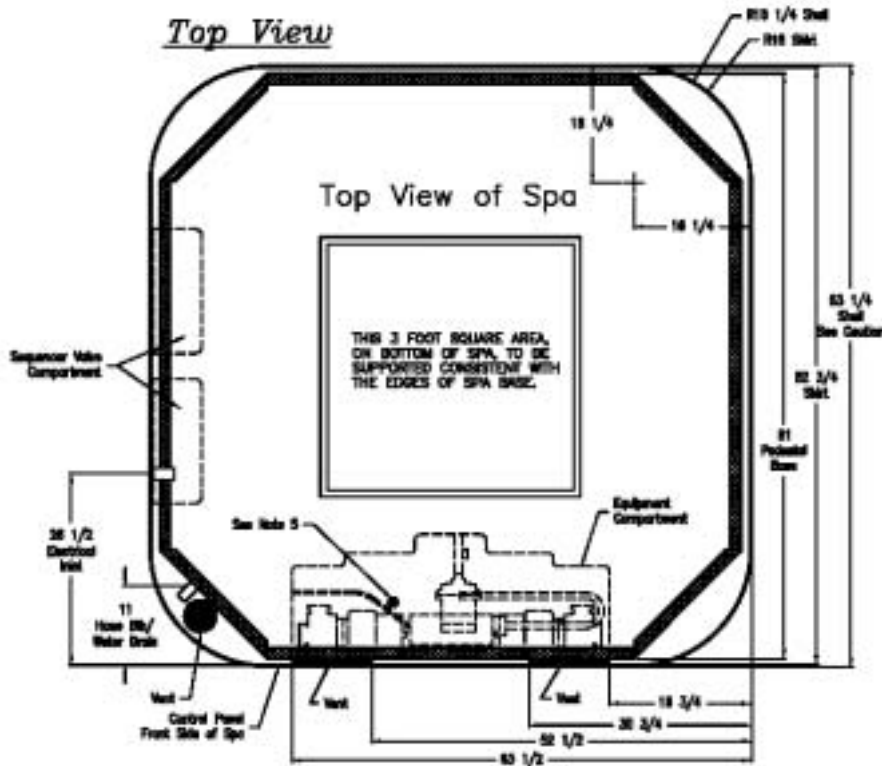
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochure.
3. In general manufacturing tolerances on all dimensions are within $\pm 3/16"$. However for close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.
4. For E-Z Lifter installation allow 18" clearance on the back side of the spa.
5. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Aurora XLT

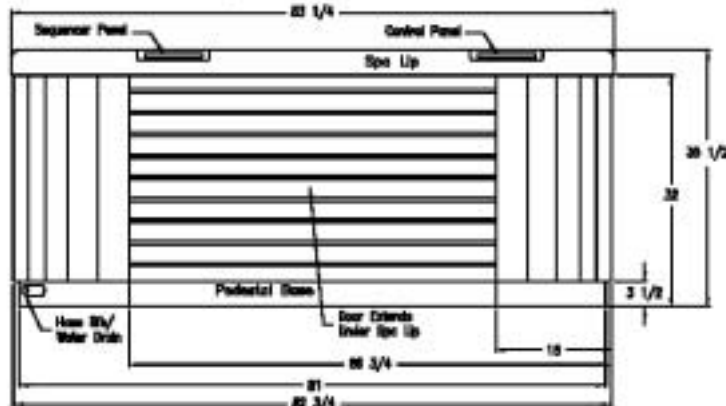


DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Aurora XLT



Front View



Spa Specifications

Shape	Square
Depth	83 1/4"
Width	83 1/4"
Height	36 1/2"
Corner Radii	16"
Gallons	300
Capacity	6
Dry Weight	810
Full Weight	3100
Pump Brand	HydraMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-MP Intelligent
Upper Control	Scrolling Message Center
Auxiliary Upper Control	
Programmable	Yes
Heater	FastFlo 1 - 6 kW
Voltage	240
Amperage	50/40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood/Synthetic
Poly Floor	Yes
Gate Valves	4
Valve	0
Plumb Systems	1
Drains	4-Floor
Skimmer	8" Weir
VCR Jet-Air Adjustable	10
VCR Jet - Rotator	10
Mini Directional in NFJ	4
VCR Mini Directional	10
VCR Mini Rotator	4
Ozone	1
Typhoon Jet	0
Total Jets	30
Filter	2 x 75
Ultra Pure System	Yes
Pillows	3
NeckFlex Jet	2
Dynamic Massage	
Sequencer w/ control panel	Yes

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochure.
3. For E-Z Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power line in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the Inside Compartment out).

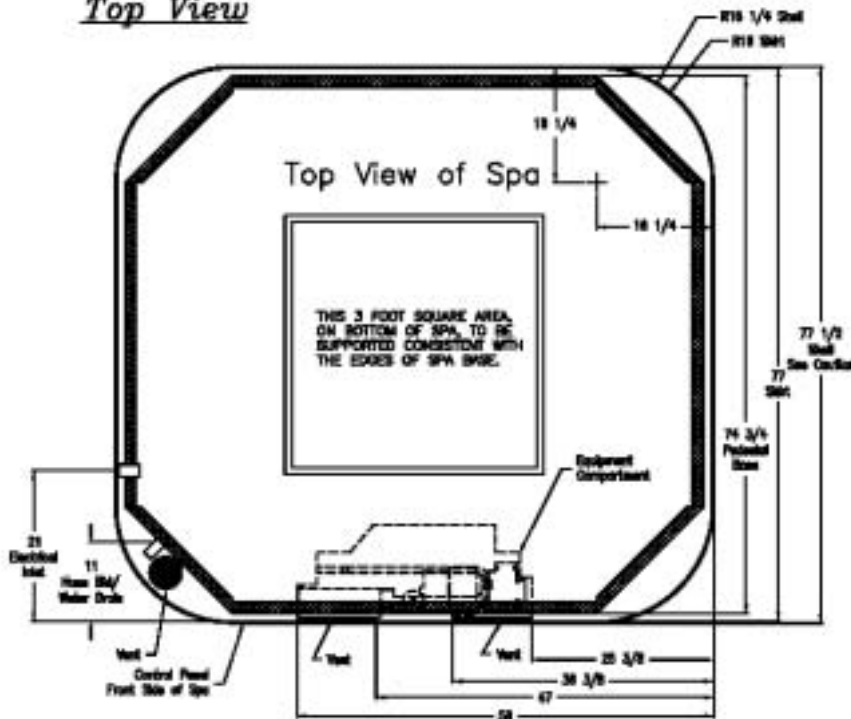
Caliente



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Caliente

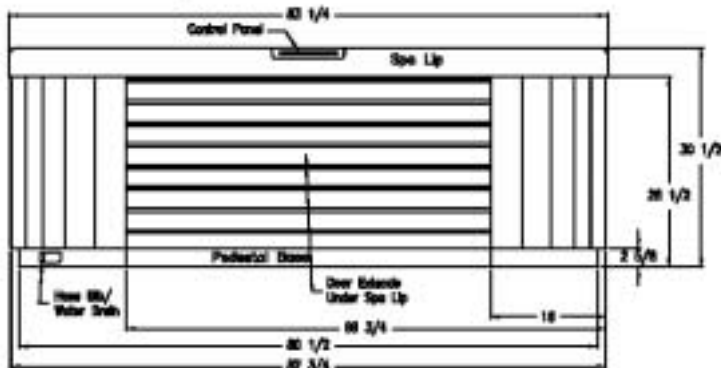
Top View



Spa Specifications

Shape	Rectangular
Depth	77"
Width	58"
Height	37"
Corner Radii	18"
Gallons	250
Capacity	5
Dry Weight	505
Full Weight	2580
Pump Brand	HydraMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	One/Dual
Light	1
Control System	MSPA-1 Intelligent
Upper Control	Programmable
Accessory Upper Control	No
Programmable	Yes
Heater	FastFlo
Voltage	1 - 6 kW
Amperage	240
GFCI Cord	40/30
Thermostat	No
Stir	Electronic
Floor	Wood / Synthetic
Gate Valves	Yes
Valve	2
Pump Systems	1
Drains	2+Floor
Skimmer	8" Weir
Euro Jets	21
VCR Jet - Rotator	2
Mini Directional in NFJ	
VCR Mini Directional	16
VCR Mini Rotator	2
Geoze	2
Typhoon Jet	0
Total Jets	43
Filter	75
Ultra Pure System	No
Lang Ready	Yes
Pillows	2
Neck/Floor Jet	0
Dynamic Massage Sequencer w/ control panel	No

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

Notes:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

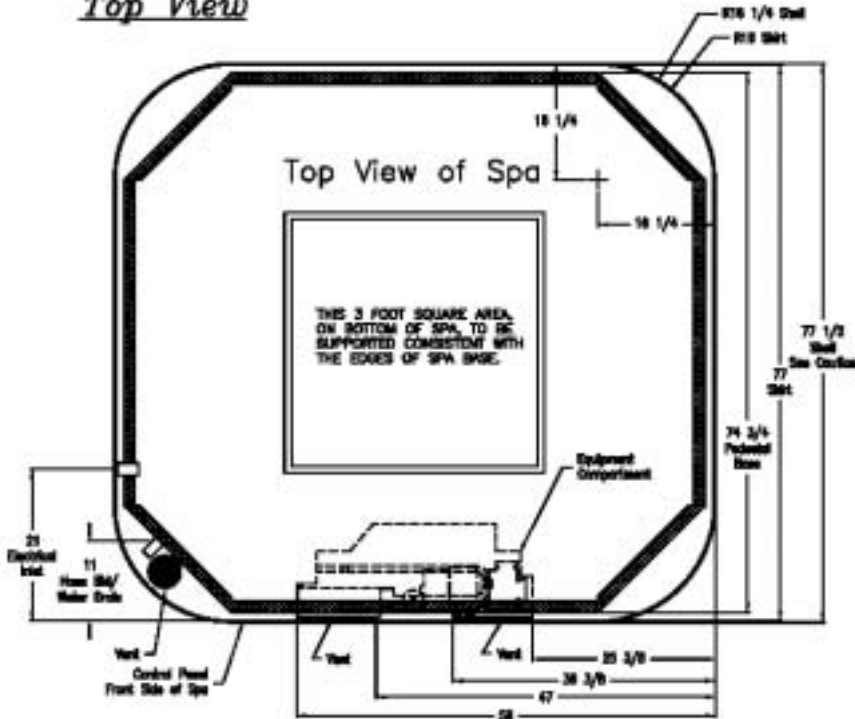
Caliente HP



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Caliente HP

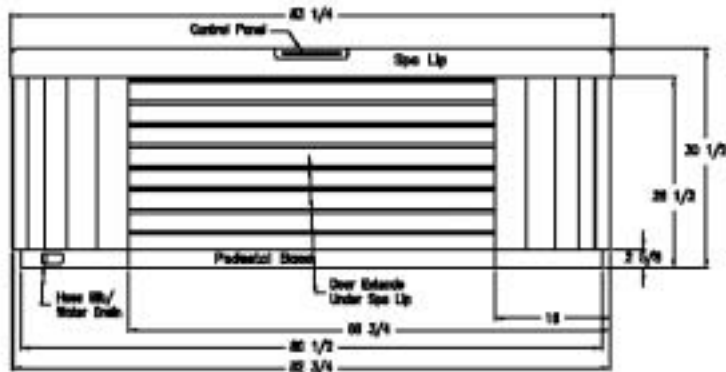
Top View



Spa Specifications

Shape	Rectangular
Depth	78"
Width	84"
Height	30"
Corner Radii	16"
Gallons	250
Capacity	5
Dry Weight	550
Full Weight	2690
Pump Brand	HydroMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MBPA-1 Intelligent Scrolling Message Center
Upper Control	Yes
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	1 - 6 kW
Voltage	240
Amperage	40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Gate Valves	4
Valve	0
Pump Systems	2
Drains	4+ Floor
Skimmer	8" Weir
Euro Jets	17
VCR Directional	2
VCR Jet - Rotor	2
Mini Directional in NFJ	
VCR Mini Directional	18
VCR Mini Rotor	2
Ozone	1
Typhoon Jet	0
Total Jets	42
Filter	75
Ultra Pure System	Yes
Lining Ready	Yes
Pillows	2
NeckFlex Jet	0
Dynamic Massage Sequencer w/ control panel	NO

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

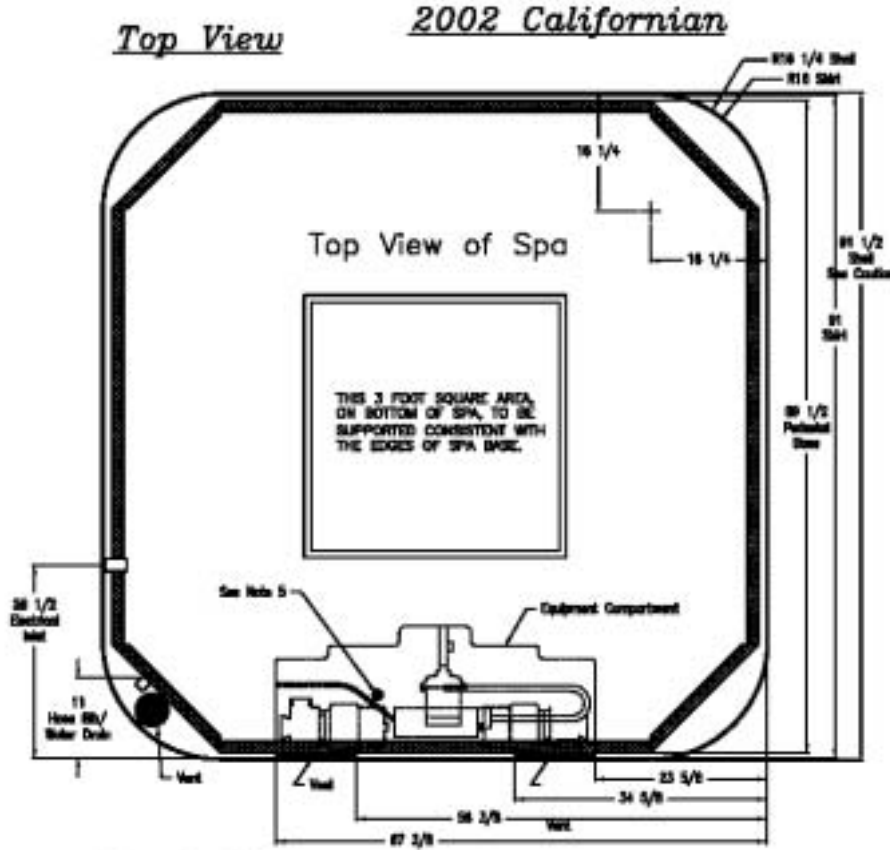
Notes:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Californian



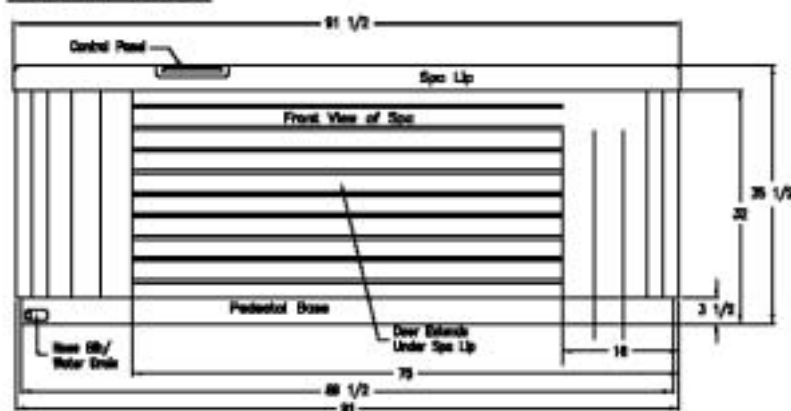
DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.



Spa Specifications

Shape	Square
Depth	91 1/2"
Width	91 1/2"
Height	35 1/2"
Corner Radii	18"
Galvanage	400
Capacity	7
Dry Weight	600
Full Weight	3980
Pump Brand	HydraMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-1 Intelligent Scrolling Message Center
Upper Control	
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	FastFlo
	1 - 6 kW
Voltage	240
Amperage	50-60/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Gate Valves	4
Valve	1
Pump Systems	3
Diars	4+Floor
Skimmer	8' Year
VCR Jet-Air Adjustable	9
VCR Jet - Rotator	11
Mini Directional in NFJ	2
VCR Mini Directional	2
VCR Mini Rotator	2
Ozone	1
Typhoon Jet	1
Total Jets	26
Filter	2 x 75
Ultra Pure System	Yes
Lain Ready	Yes
Pilows	3
NeckFlex Jet	1
Dynamic Message Sequence of control panel	No

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

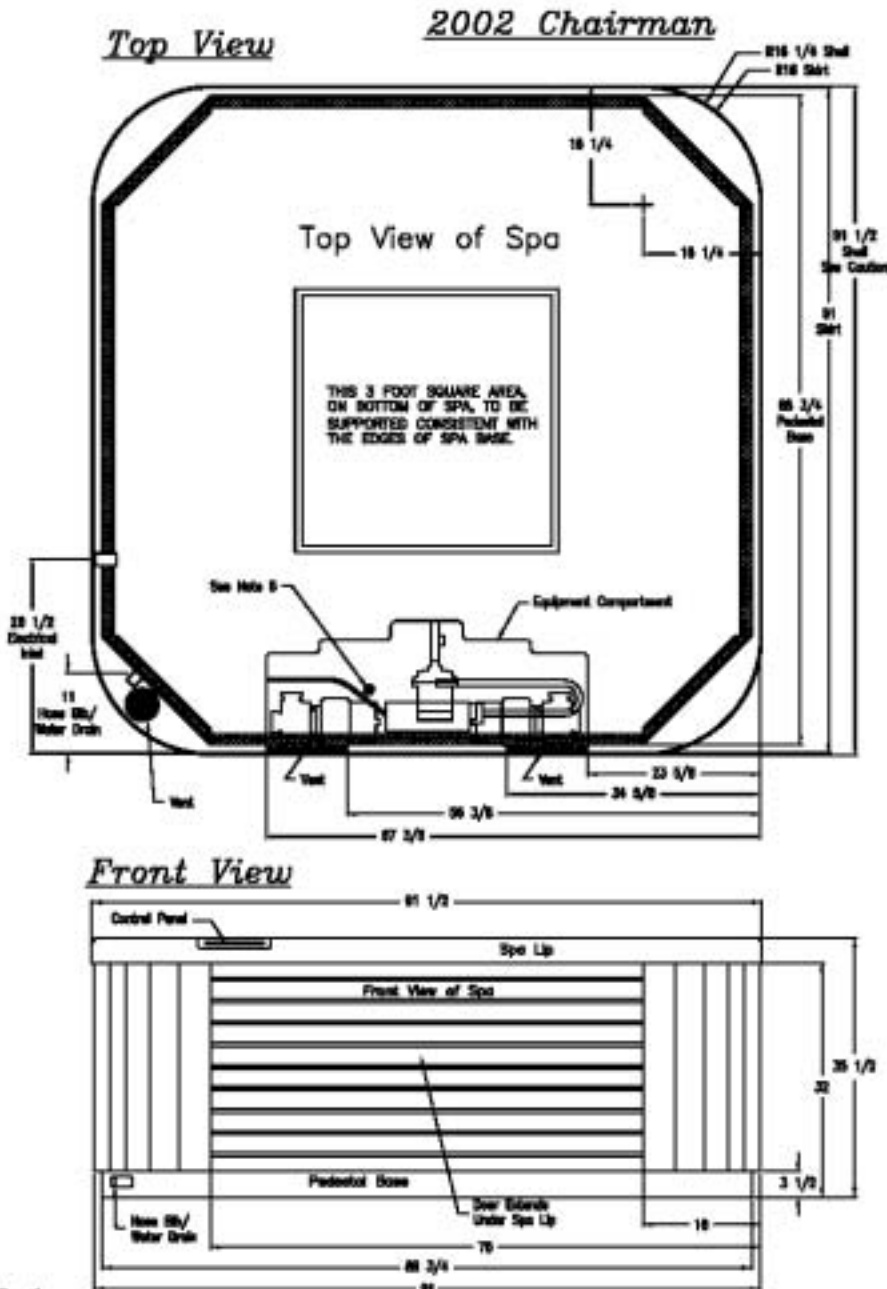
NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochure.
3. For E-2 After installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power lines in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the inside Compartment out).

Chairman



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.



Spa Specifications	
Shape	Square
Depth	91 1/2"
Width	91 1/2"
Height	36 1/2"
Corner Radii	16"
Gallons	400
Capacity	6
Dry Weight	685
Full Weight	4005
Pump Brand	HydroMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-1 Intelligent Scrolling Message Center
Upper Control	Center
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	FastFlo 1 - 6 kW
Voltage	240
Amperage	50/40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Gate Valves	4
Valve	2
Plumb Systems	4
Drains	4-Floor
Skimmer	8" Weir
VCR Jet-Air Adjustable	9
VCR Jet - Rotator	13
Mini Directional in NFJ	4
VCR Mini Directional	6
VCR Mini Rotator	2
Ozone	1
Typhoon Jet	1
Total Jets	36
Filter	2 x 75
Ultra Pure System	Yes
Lazing Ready	Yes
Pilows	3
Neck Flex Jet	2
Dynamic Message Sequencer w/ control panel	No

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

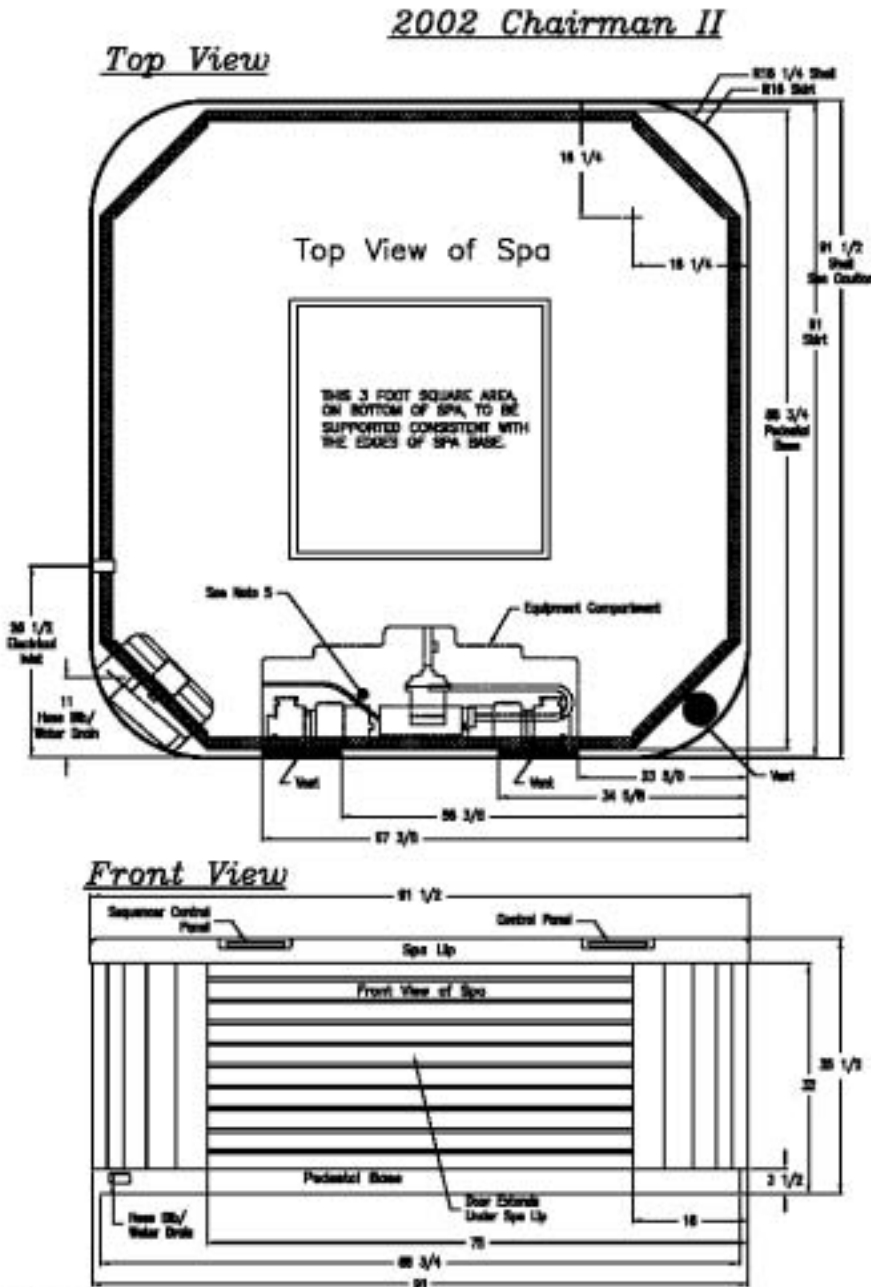
Notes:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 filter installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power line in through the bottom of the spa. Be careful not to puncture a plumbing line inside the equipment compartment (drill from the inside compartment out).

Chairman II



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.



Spa Specifications

Shape	Square
Depth	91 1/2"
Width	91 1/2"
Height	38 1/2"
Corner Radii	16"
Gallons	400
Capacity	6
Dry Weight	685
Full Weight	4005
Pump Brand	HydroMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-1 Intelligent Scrolling Message Center
Upper Control	Center
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	FastFlo 1 - 6 kW
Voltage	240
Amperage	50/40/30
GFCI Card	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Cape Valves	4
Valve	2
Plumb Systems	4
Diaphragms	4-Floor
Skimmer	8" Weir
VCR Jet-Air Adjustable	8
VCR Jet - Rotator	12
Mini Directional in NFJ	6
VCR Mini Directional	6
VCR Mini Rotator	10
Ozone	1
Typhoon Jet	1
Total Jets	44
Filter	2 x 75
Ultra Pure System	Yes
Lamp Ready	Yes
Pillows	3
NeckFlex Jet	3
Dynamic Message Sequencer w/ control panel	Yes

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochure.
3. For E-Z Lift® installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power line in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the inside Compartment out).

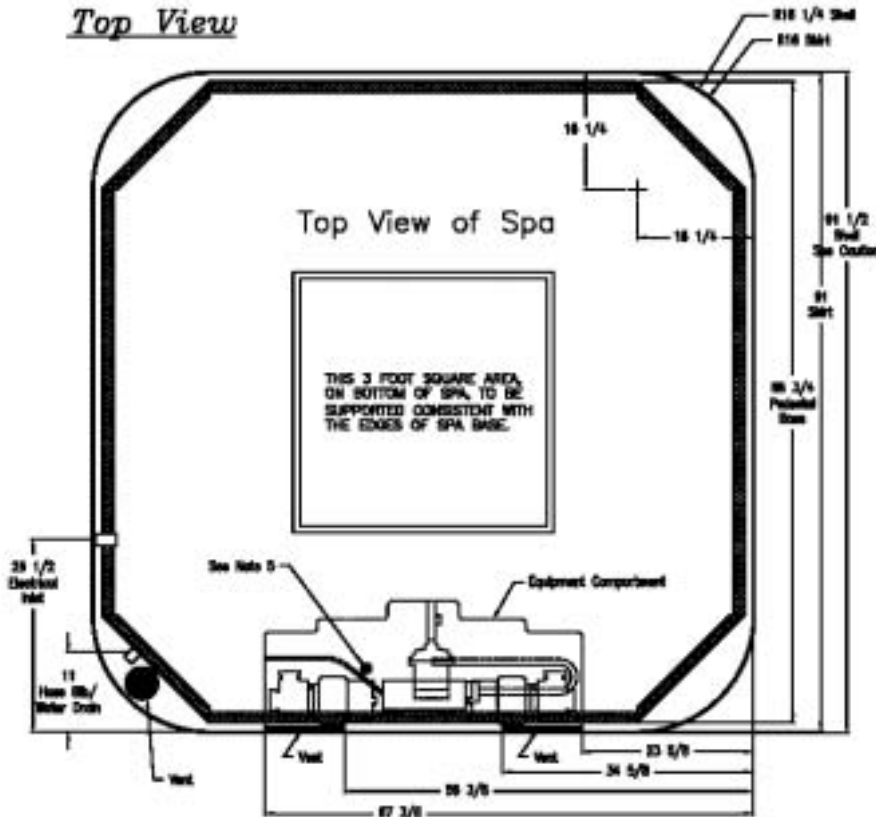
Diplomat



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Diplomat

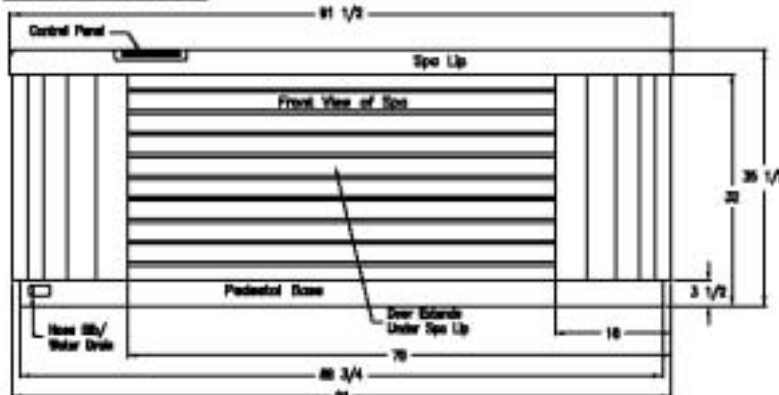
Top View



Spa Specifications

Shape	Square
Depth	91 1/2"
Width	91 1/2"
Height	35 1/2"
Corner Radii	15"
Gallonsage	325
Capacity	5
Dry Weight	755
Full Weight	3413
Pump Brand	HydraMite by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-1 Intelligent Scrolling Message
Upper Control	Center
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	FastFlo 1 - 6 kW
Voltage	240
Amperage	50/40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Gate Valves	4
Valve	2
Plumb Systems	4
Drains	4-Floor
Skimmer	8" Weir
VCR Jet-Air Adjustable	6
VCR Jet - Rotator	12
Mini Directional in NFJ	4
VCR Mini Directional	10
VCR Mini Rotator	4
Clone	1
Typhoon Jet	1
Total Jets	40
Filter	2 x 75
Ultra Pure System	Yes
Leak Ready	Yes
Pillows	3
NeckFlex Jet	2
Dynamic Massage Sequencer w/ control panel	No

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

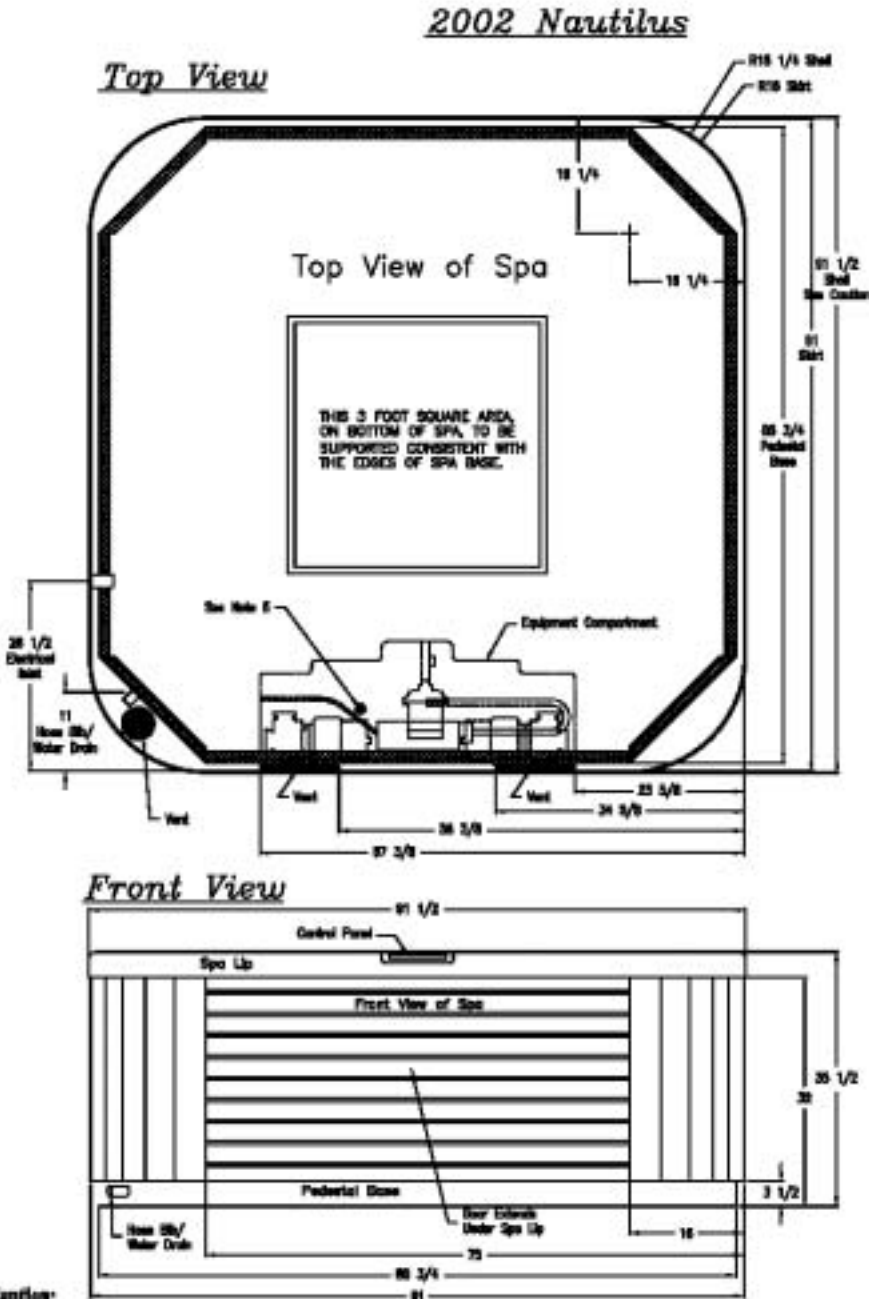
NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power lines in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the inside Compartment out).

Nautilus



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.



Spa Specifications	
Shape	Square
Depth	91 1/2"
Width	91 1/2"
Height	36 1/2"
Corner Radii	16"
Gallons	450
Capacity	7
Dry Weight	675
Full Weight	4410
Pump Brand	Hydralux by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed	Two/Dual
Light	1
Control System	MSPA-1 Intelligent Scrolling Message
Upper Control	Center
Auxiliary Upper Control	Yes
Programmable	Yes
Heater	FastFlo
Voltage	1 - 6 kW
Amperage	50/40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Cale Valves	4
Valve	1
Pump Systems	3
Drains	4-Floor
Skimmer	8" Weir
VCR Jet - Rotator	8
Mini Directional in NFJ	2
VCR Mini Directional	7
VCR Mini Rotator	2
Euro Jet	4
Oronic	1
Typhoon Jet	1
Total Jets	33
Filter	2 x 75
Ultra Pure System	Yes
Lamp Ready	Yes
Pillows	4
NeckFlex Jet	1
Dynamic Massage Sequencer w/ control panel	No

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

Notes:

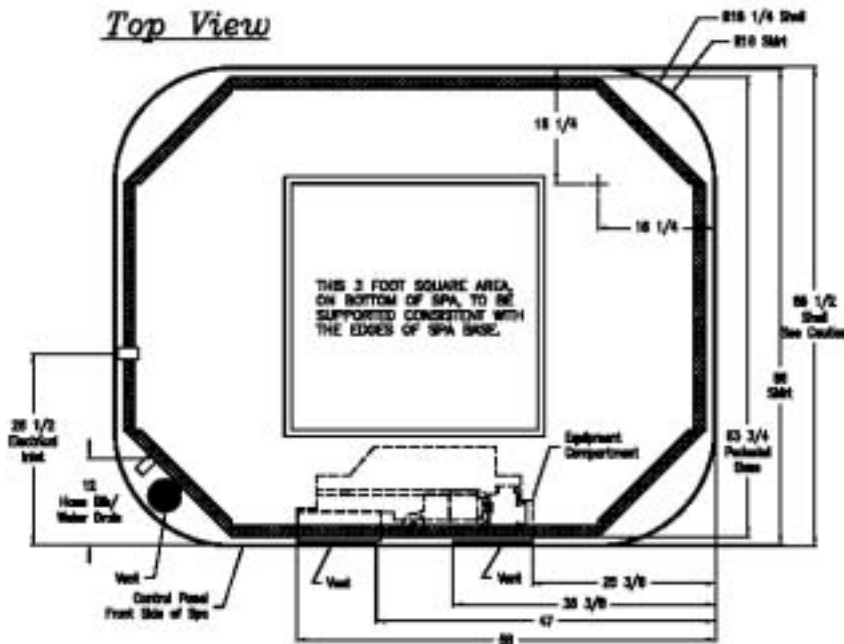
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.
5. This is the recommended location for drilling a hole for bringing the power lines in through the bottom of the spa. Be careful not to puncture a plumbing line inside the Equipment Compartment (drill from the inside Compartment out).

Triad

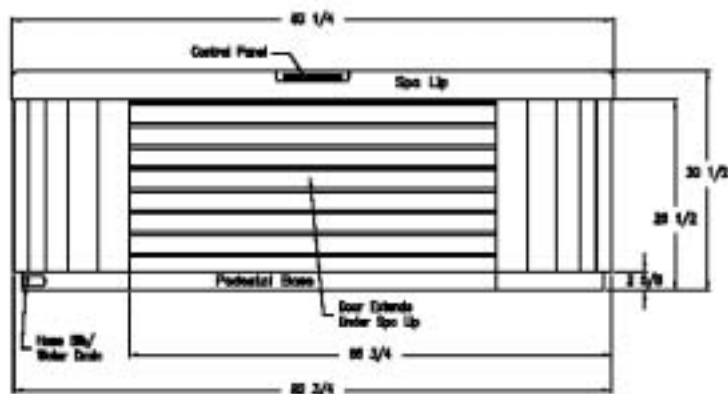


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2002 Triad



Front View



Spa Specifications

Shape	Rectangular
Depth	58 1/2"
Width	53 1/4"
Height	30 1/2"
Corner Radii	18"
Galvanage	200
Capacity	3+
Dry Weight	385
Full Weight	2055
Pump Brand	HydraMax by Sta-Rite
Motor Size	4.0 Hp
# Pumps/Speed Light	One/One
Control System	MSPA-1 Mid-Range
Upper Control	Programmable Digital
Auxiliary Upper Control	No
Programmable	Yes
Heater	FastFlo 1 - 8 kW
Voltage	240
Amperage	43/33
GFCI Card	No
Thermostat	Electronic
Soak	Wood / Synthetic
Poly Floor	Yes
Bale Valves	2
Valve	1
Flame Systems	2
Drains	2+Floor
Skimmer	8" Wax
VCR Jet-Ax Adjustable	3
VCR Jet - Rotator	7
Mini Directional in HFJ	5
VCR Mini Directional	9
VCR Mini Rotator	2
Diets	2
Typhoon Jet	5
Total Jets	23
Filter	75
Ultra Pure System	No
Long Ready	Yes
Pipes	3
NeckFlex Jet	5
Dynamic Message Sequencer w/ control panel	No

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding docks or other similar structures.

NOTES:

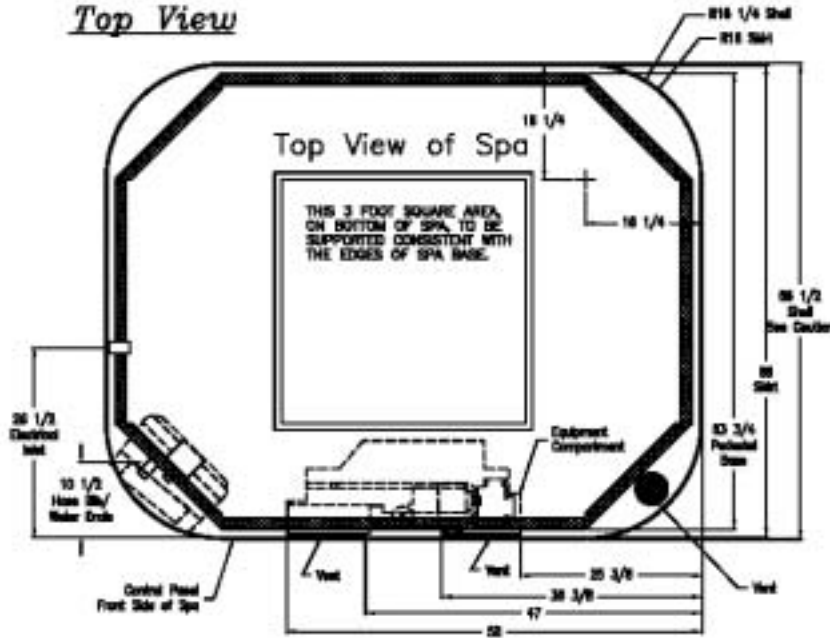
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 Lifter installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Triad II

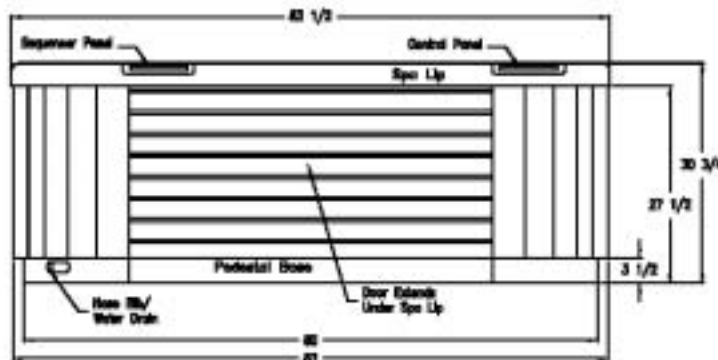


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2002 Triad II



Front View



Spa Specifications

Shape	Rectangular
Depth	68 1/2"
Width	83 1/4"
Height	30 1/2"
Center Radius	16"
Gallons	288
Capacity	3+
Dry Weight	485
Full Weight	2085
Pump Brand	Hydromax by Sta-Rite
Motor Size	4.0 hp
# Pumps/Speed	One/One
Light	1
Control System	MSPA-1 Intelli-Jet
Upper Control	Scrolling Message Center
Auxiliary Upper Control	No
Programmable	Yes
Heater	FastFlo 1-6 KW
Voltage	240
Amperage	40/30
GFCI Cord	No
Thermostat	Electronic
Skirt	Wood / Synthetic
Poly Floor	Yes
Gate Valves	2
Valve	8
Flame Systems	1
Drains	2-Floor
Skimmer	8" W/In
VCR Jet-Air Adjustable	3
VCR Jet - Rotator	8
Mini Directional in MPJ	2
VCR Mini Directional	6
VCR Mini Rotator Orbital	2
Typhoon Jet	1
Total Jets	23
Filter	2 x 75
Ultra Pure System	Yes
Filters	3
NeckFlex Jet	1
Synthetic Message Sequencer w/ control panel	Yes

Caution

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 After installation allow 18" clearance on the back side of the spa.
4. Alternative coils may add significant weight. Ask your dealer for exact details.

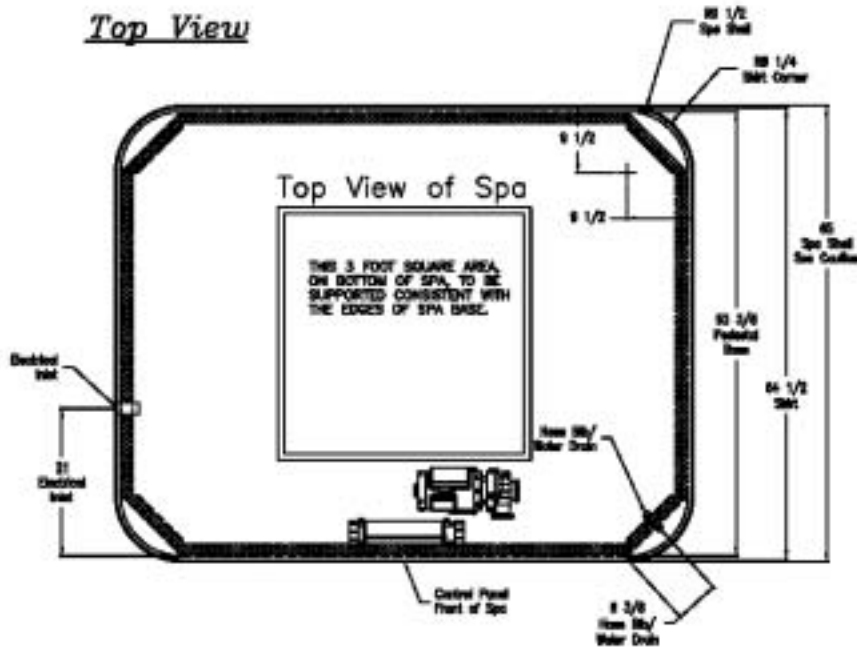
Specifications for @Home Hot Tubs

Companion HP



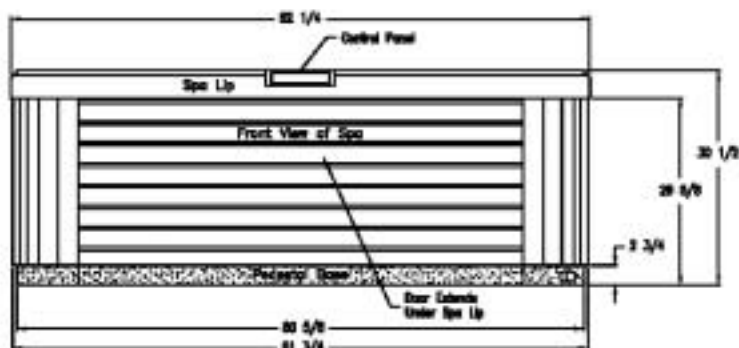
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2002 Companion HP



Spa Specifications	
Shape	Rectangular
Depth	65"
Width	82 1/4"
Height	30.5"
Corner Radius	8"
Gallons	210
Capacity	3+
Dry Weight	410
Full Weight	2155
Pump Brand	Sa-Rite
Motor Size	4 HP
# Pumps/Speed	One/Dual
Light	1
Control System	Gecko '01_'02 SSPA
Upper Control	Oval '01_'02 Programmable
Programmable	Digital
Heater	Yes
Voltage	4.0 KW
Amperage	240
GFCI Cord	30
Thermostat	No
Skirt Panel	Electronic
Poly Floor	Wood or Synthetic
Gate Valves	Yes
Valve	0
Plumb Systems	1
Drains	2
Skimmer	8" West
VCR Jet - Air Adjustable	0
VCR Jet - Rotator	0
VCR Mini Directional	0
VCR Mini Rotator	0
HydraFlex Air Adjustable	7
HydraFlex Rotator	2
HydraFlex Wide Mouth	0
Ozone	1
Non-Adjustable	
Euro Jet	10
Typhoon Jet	0
Total Jets	20
Filter	75
Ozone Ready	Yes
8" Urethane Filter Lid	Yes

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

1. Subject to change without notice.
2. Engineering spaces may differ slightly from brochures.
3. For E-Z Lift installation allow 15" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

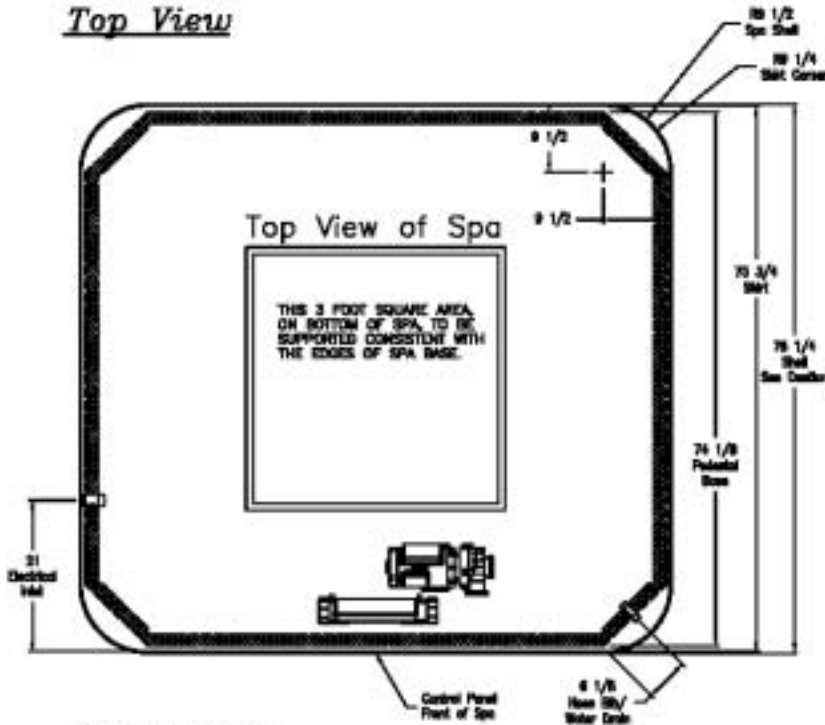
Cove



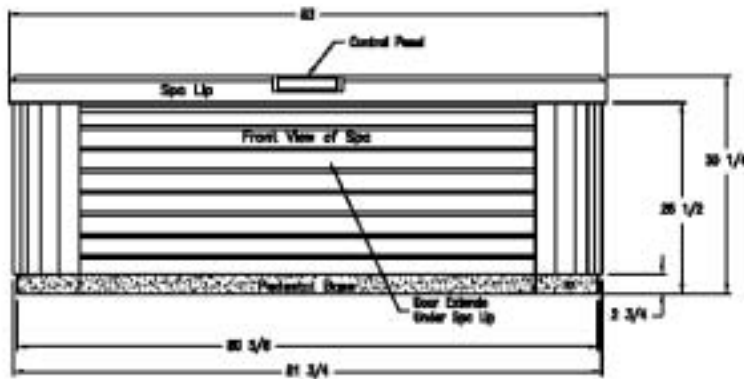
DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Cove

Top View



Front View



Spa Specifications

Shape	Rectangular
Depth	76 1/4"
Width	83"
Height	30 1/4"
Corner Radii	10"
Gallons	250
Capacity	5
Dry Weight	475
Full Weight	2600
Pump Brand	Sta-Rite
Motor Size	1.5 HP
# Pumps/Speed	One/Dual
Light	1
Control System	Gecko '01_'02 SSPA
Upper Control	Oval '01_'02 Programmable
Programmable	Digital
Heater	Yes
Voltage	1,014.0 KW
Amperage	110/240
GFCI	Optional
Thermostat	Electronic
Skirt Panel	Wood or Synthetic
Poly Floor	Yes
Gate Valves	0
Valve	1
Plumb Systems	2
Drains	1
Skimmer	8" Weir
VCR Jet - Air Adjustable	1
VCR Jet - Rotor	4
VCR Min Directional	2
VCR Min Rotor	0
Ozone	1
Non-Adjustable Euro Jet	14
Typhoon Jet	0
Total Jets	22
Filter	75
Ozone Ready	Yes
Leak Ready	Yes
6" Urethane Filter Lid	Yes
Pipes Flush Mount	After Market Available

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

Notes:

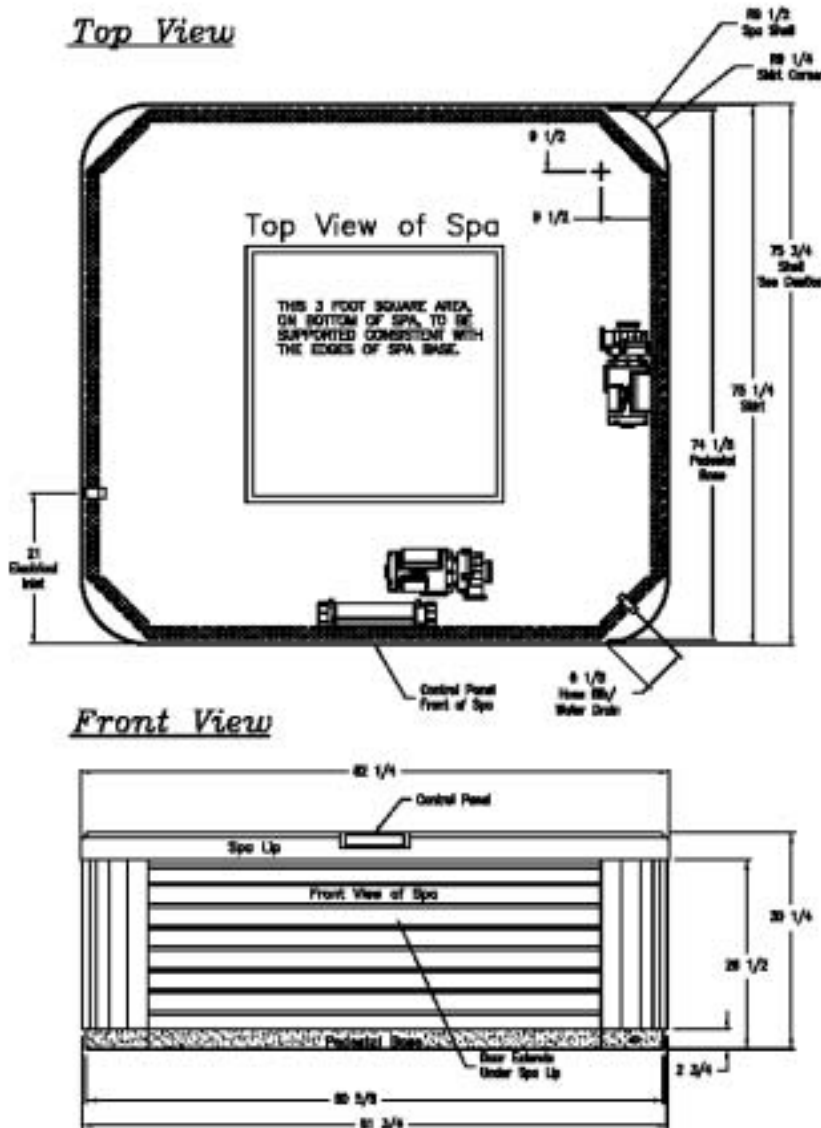
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift installation allow 15" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Cove HP



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Cove HP



Spa Specifications	
Shape	Rectangular
Depth	75 3/4"
Width	82 1/4"
Height	30 1/4"
Corner Radii	10"
Gallons	280
Capacity	5
Dry Weight	510
Full Weight	2835
Pump Brand	Sta-Rite
Motor Size	3.0 HP
#	One/Dual & One Single
Pumps/Speed	1
Light	1
Control System	Gecko '01_'02 SSPA
Upper Control	Over '01_'02 Programmable
Programmable	Digital
Heater	Yes
Power	4.0 KW
Voltage	240
Amperage	40
GFCI Card	No
Thermostat	Electronic
Skirt Panel	Wood or Synthetic
Poly Floor	Yes
Gate Valves	0
Valves	0
Plumb Systems	2
Drains	4
Skimmer	8" Weir
VCR Jet - Air Adjustable	1
VCR Jet - Rotator	4
VCR Mini Directional	7
VCR Mini Rotator	0
Ozone	1
Non-Adjustable Euro Jet	25
Typhoon Jet	0
Total Jets	38
Filter	75
Ozone Ready	Yes
Leak Ready	Yes
8" Urethane Filter Lid	Yes
Pilows Flush Mount	3

Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

Notes:

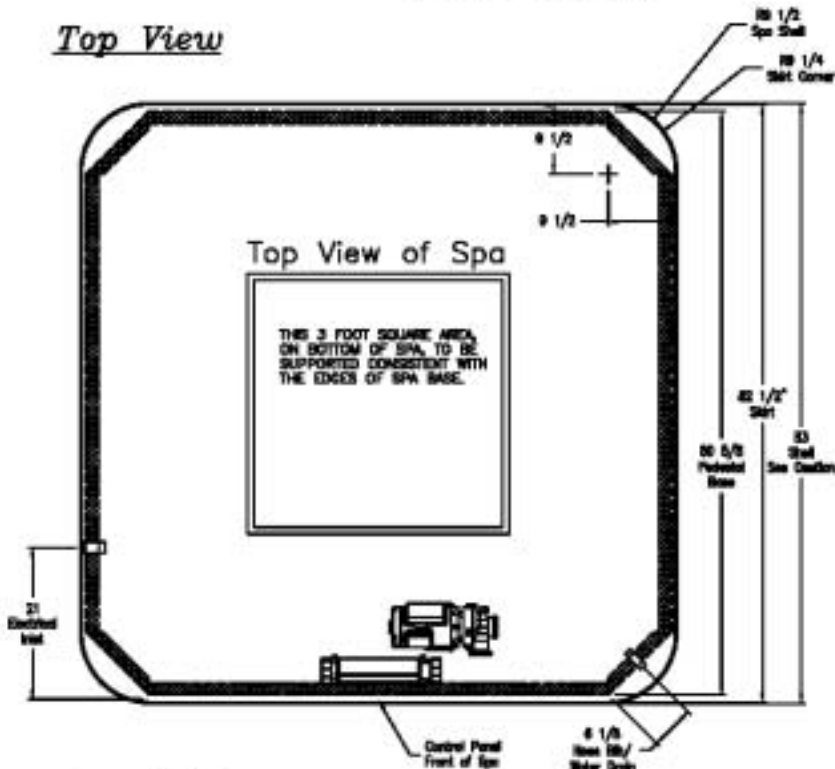
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Dream



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

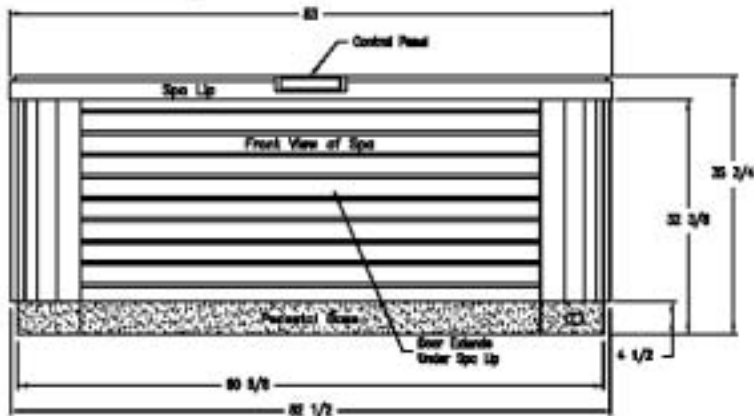
2002 Dream



Spa Specifications

Shape	Square
Depth	83"
Width	83"
Height	35 3/4"
Corner Radii	10"
Gallorage	310
Capacity	6
Dry Weight	495
Ful Weight	3070
Pump Brand	Sta-Rite
Motor Size	4.0 HP
# Pumps/Speed	One/Dual
Light	1
Control System	Gecko '01, '02 SSPA
Upper Control	Oval '01, '02 Programmable
Programmable	Digital
Heater	Yes
Voltage	4.0 KW
Amperage	240
GFCI Cord	30
Thermostat	No
Skirt Panel	Electronic
Poly Floor	Wood or Synthetic
Gate Valves	Yes
Valve	0
Plumb Systems	0
Drains	1
Skimmer	2
VCR Jet - Air Adjustable	8" Weir
VCR Jet - Rotator	1
VCR Mini Directional	4
VCR Mini Rotator	2
Ozone	0
Non-Adjustable Euro Jet	1
Typhoon Jet	14
Total Jets	0
Filter	22
Ozone Ready	75
Leak Ready	Yes
8" Urethane Filter List	Yes
Pilows Flush mount	After Market Available

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

NOTES:

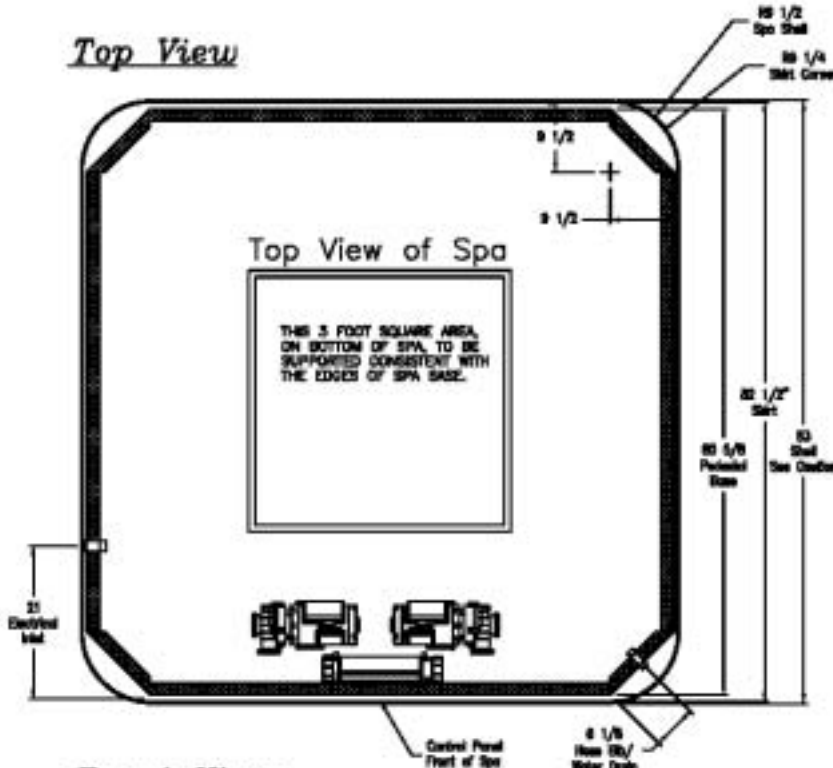
1. Subject to change without notice.
2. Engineering spaces may differ slightly from brochures.
3. For E-Z Lifter installation allow 15" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Dream HP



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

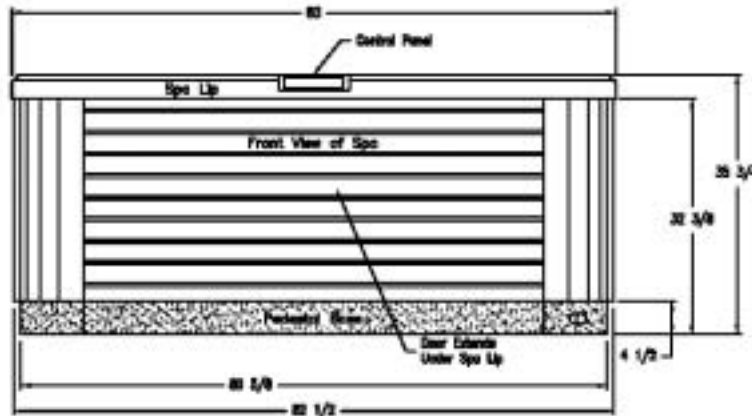
2002 Dream HP



Spa Specifications

Shape	Square
Depth	83"
Width	83"
Height	35 3/4"
Corner Radii	10"
Gallons	310
Capacity	6
Dry Weight	565
Full Weight	3160
Pump Brand	Sta-Rite
Motor Size	3.0 HP
# Pumps/Speed	One Dual & One Single
Light	1
Control System	Gecko '01_'02 SSPA
Upper Control	Oval '01_'02 Programmable Digital
Programmable	Yes
Heater	4.0 KW
Voltage	240
Amperage	40
GFCI Cord	No
Thermostat	Electronic
Skirt Panel	Wood or Synthetic
Poly Floor	Yes
Gate Valves	0
Valve	0
Plumb Systems	2
Drains	4
Skimmer	8" Weir
VCR Jet - Air Adjustable	1
VCR Jet - Rotator	4
VCR Mini Directional	0
VCR Mini Rotator	0
Ozone	1
Non-Adjustable Euro Jet	20
Typhoon Jet	0
Total Jets	41
Filter	75
Ozone Ready	Yes
Lazing Ready	Yes
8" Urethane Filter Cover	Yes

Front View



Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

Notes:

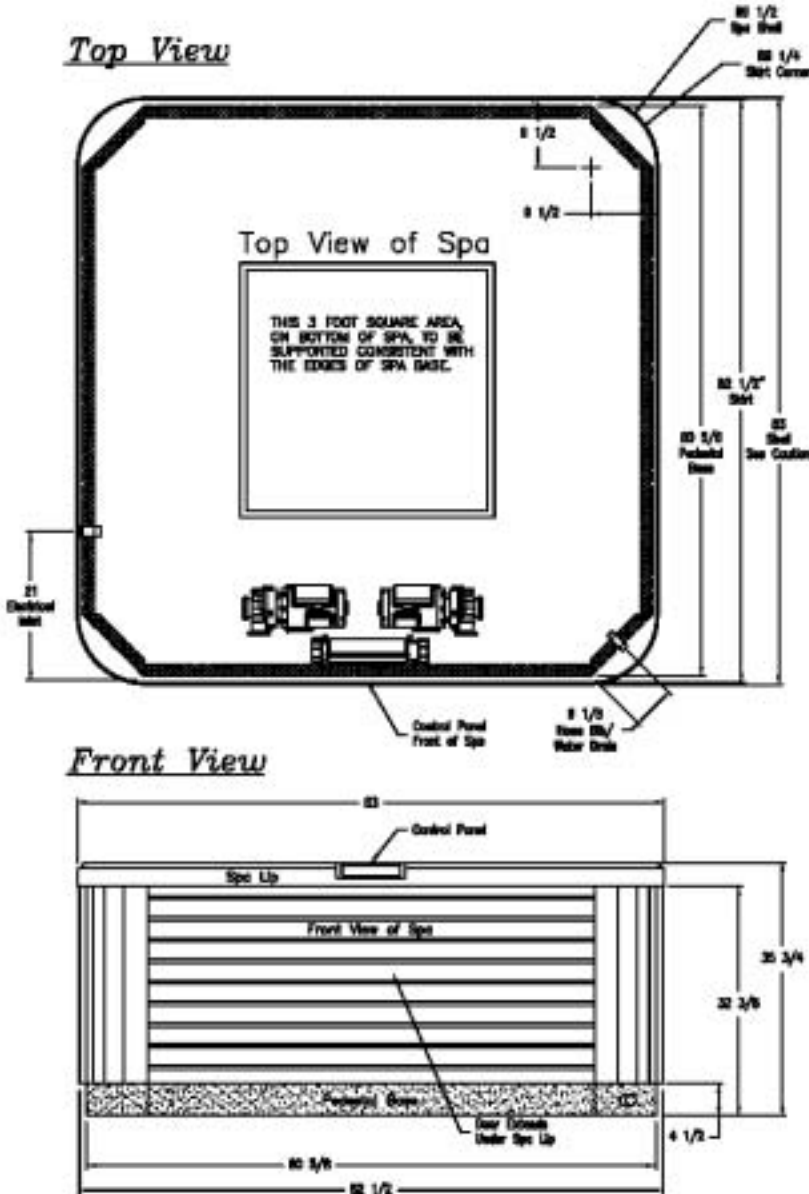
1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-Z Lift® installation allow 18" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

Sojourn HP



DUE TO MANUFACTURING TOLERANCES THERE COULD BE SOME MINOR DIFFERENCES BETWEEN THE ACTUAL MEASUREMENTS OF YOUR SPA AND THE DRAWING BELOW. IF SITE PLANNING IS CRITICAL TO SUCH TOLERANCES, BE SURE TO MEASURE YOUR ACTUAL SPA.

2002 Sojourn HP



Spa Specifications

Shape	Square
Depth	83"
Width	83"
Height	35 3/4"
Corner Radii	10"
Gallons	340
Capacity	7
Dry Weight	690
Full Weight	3425
Pump Brand	Sta-Rite
Motor Size	3.0 HP
#	One/Dual &
Pumps/Speed	One Single
Light	1
Control System	Gecko 01_02
	SSPA
Upper Control	Oval 01_02
	Programmable
Upper Control	Digital
Programmable	Yes
Heater	4.5 KW
Voltage	240
Amps	40
GFCI Cord	No
Thermostat	Electronic
Skirt Panel	Wood or Synthetic
Floor	Poly Floor
Yes	Yes
Gate Valves	0
Valves	0
Plumb Systems	2
Drains	4
Skimmer	8" Weir
VCR Jet - Air Adjustable	1
VCR Jet - Rotator	4
VCR Min. Directional	14
VCR Min. Rotator	0
Ozone	1
Non-Adjustable	
Euro Jet	24
Typhoon Jet	0
Total Jets	44
Filter	75
Ozone Ready	Yes
Leak Ready	Yes
8" Uniflame Filter Cover	Yes
Pillows Flush Mount	4

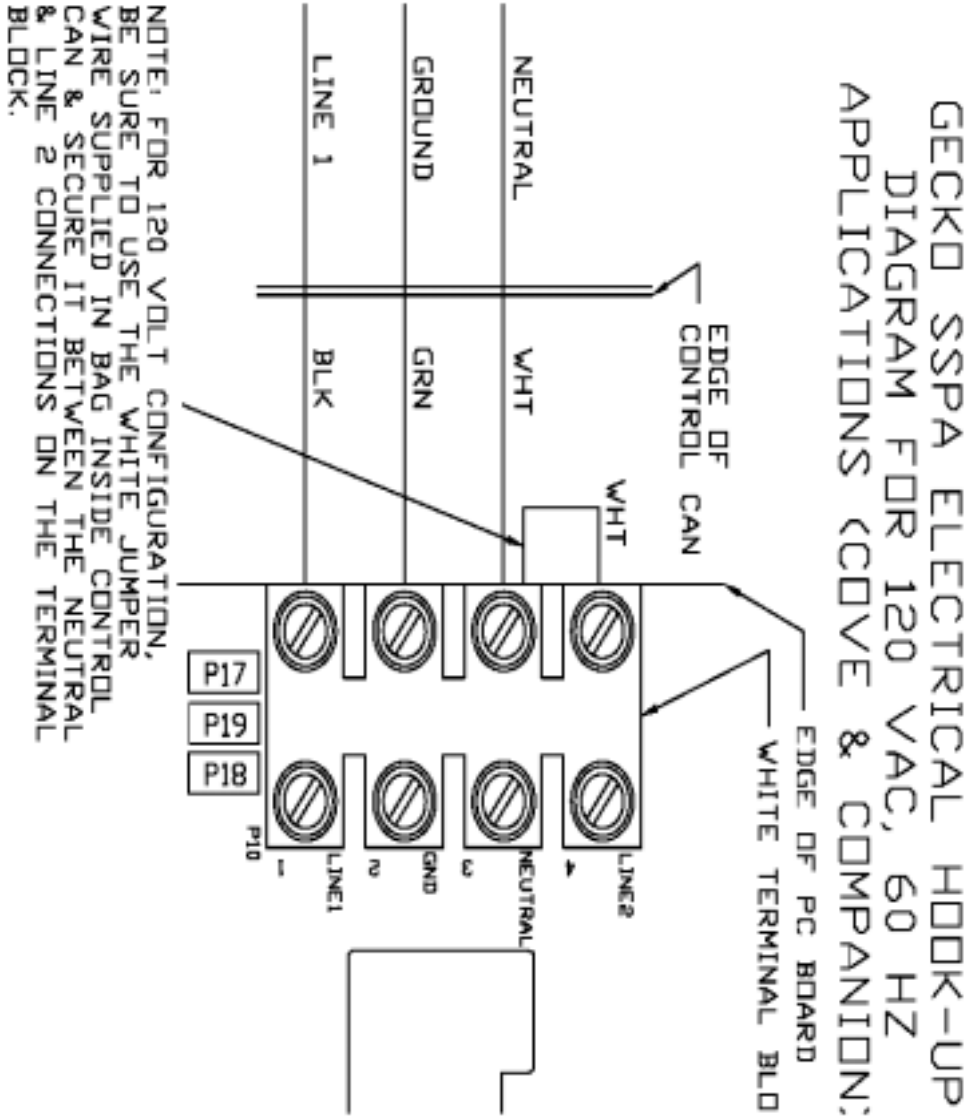
Caution:

For close tolerance installations, it is recommended that the specific unit be measured before building surrounding decks or other similar structures.

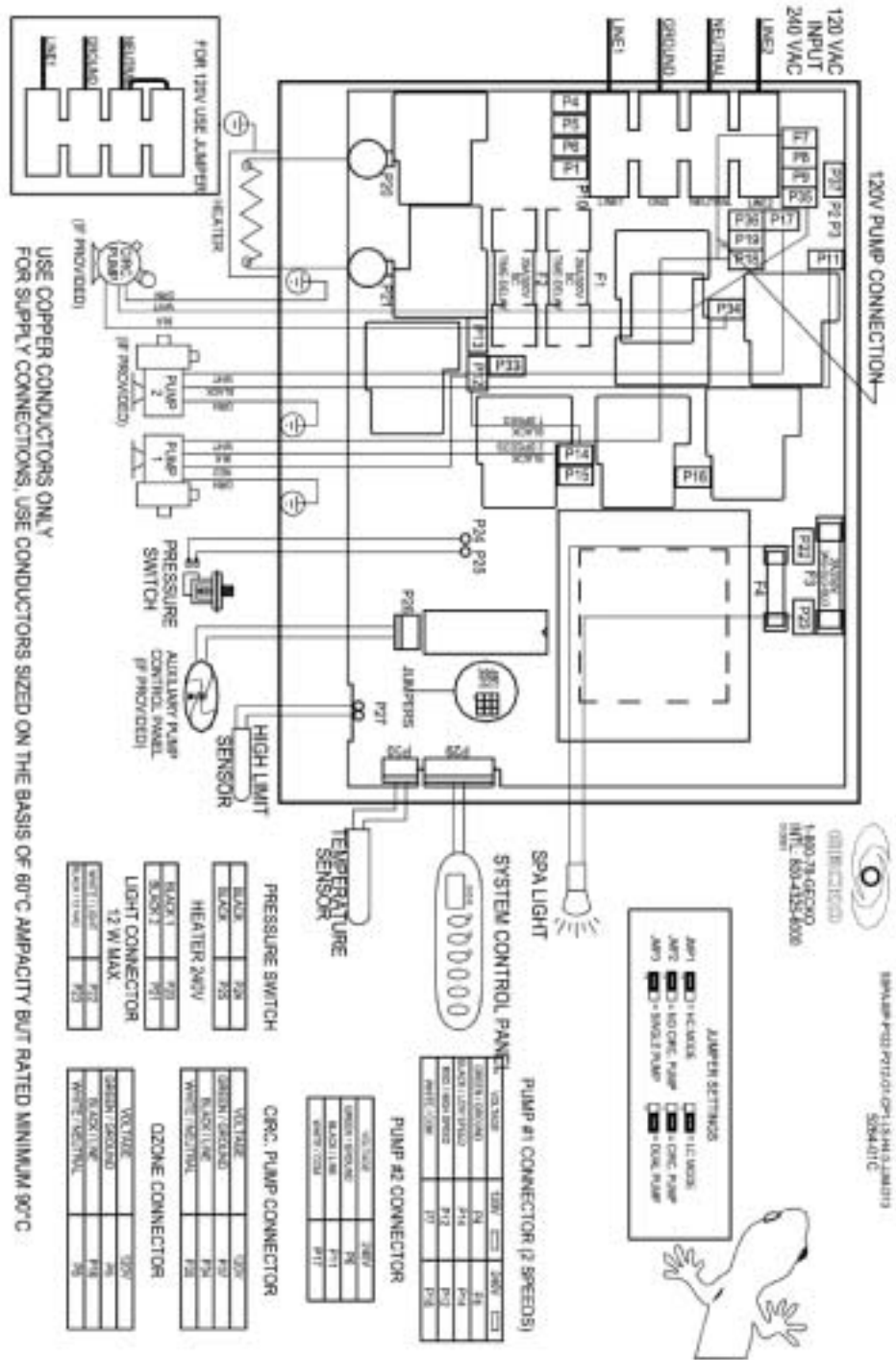
NOTES:

1. Subject to change without notice.
2. Engineering specs may differ slightly from brochures.
3. For E-2 Lifter installation allow 16" clearance on the back side of the spa.
4. Alternative cabinets may add significant weight. Ask your dealer for exact details.

@ Home Hot Tubs



Dimension One Spas and @Home Hot Tubs
 Planning Guide and Installation Manual



Spa Information

It is very important that you gather the following information on your spa and enter it in the blanks provided below. The **Warranty Card** should also be completed at the same time, and submitted to the address below. This information will be required if you ever want to purchase additional items for your spa, or if service is ever required. Be sure to consult with your Dealer to ensure the accuracy of this important information.

My Spa

Model Name:	_____	Serial Number:	_____
Date Purchased:	_____	Date Installed:	_____
Notes:	_____ _____ _____ _____ _____		

Dealer Information:

Dimension One Spas Inc. Information



2611 Business Park Drive
Vista, California 92083
800.345.7727
760.727.7727
fax 760.734.4425

www.D1Spas.com
www.AtHomeHotTubs.com

Dimension One Spas and @Home Hot Tubs
Planning Guide and Installation Manual



DIMENSION ONE SPAS®
HOME HYDROTHERAPY

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fax 760.734.4425**

**Part No. 01513-281 Rev B
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